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Hauthane HD-4626

DESCRIPTION: A soft, matte finish, aliphatic, polyurethane dispersion

SUGGESTED USES: HD-4626 can be used as a companion dulling agent for basecoat and topcoat formulas on full-grain, corrected, and split leathers. HD-4626 is particularly useful where the break of the leather is a concern.

**SUGGESTED
FORMULATION:**

Medium Gloss/ Natural Sheen

Component	Amount
HD-4626	1 part
HD-2101 (or L-2969)	2 parts*
Water	3-5 parts

* If L-2969 is used, the addition of 0.5 parts of DPnB is required to assist film formation. For harder topcoat finishes, HD-2209 may be substituted.

CHARACTERISTICS: Produces a soft, tough, dull film
Crosslink-able for improved chemical resistance
Outstanding flexibility
Good spraying characteristics
Low tack for good pile down and plate-ability

APPLICATION: May be applied as supplied by spray, or similar methods. Rheology can be modified with associative thickeners for application via roll coater.

PHYSICAL PROPERTIES

SOLIDS	25% ($\pm 1\%$)
VISCOSITY	800-1200 cps
pH	7.5-9.0
DENSITY	8.6 lbs/gallon